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1. Introduction

1.1 Use of manual

This manual concerns the EZ Mix 2C spray gun.

1.2 Proper use

The ‘EZ Mix 2C’ spray gun should only be used for spraying SABA 2-component water-based adhesives (2C). This spray gun has been designed for the optimum effectiveness of the adhesive.

Water-based adhesives can be sprayed because all components that come into contact with the adhesive are made of stainless steel. These water-based adhesives may only be applied to the intended work pieces or objects. Minimum and maximum temperatures apply when working with the adhesives. See the product data sheet for the adhesive and activator in question.

The contents of this manual must be carefully read, understood and observed to ensure proper use of the equipment.

The spray gun meets the directives shown on the declaration of conformity (CE declaration). The instructions in this manual must be followed when the spray gun is used. The specified inspection and maintenance intervals must be observed. See chapter ‘Technical details’ for the spray gun specifications. These guidelines must be followed.

The equipment must not be overloaded. Use of the spray gun in explosive environments is only permissible in accordance with the instructions of the inspection service responsible.

The inspection service or the operator is responsible for establishing the explosion hazard (zone classification).

The operator must check and guarantee that all technical data and the ATEX marks are in accordance with the necessary directives. In the case of applications where the breakdown of the equipment could be hazardous to people, the operator must take adequate safety measures. If anything unusual happens during operation, then work with the spray gun must stop immediately and contact must be made with SABA Dinxperlo BV.
1.3 Improper use

The spray gun may not be used in any other way than that stated in section 1.2 ‘Proper use’. Any other type of use is considered improper.

The following are examples of improper use:

- Spraying fluids on people or animals
- Spraying liquid nitrogen.

1.4 Contact

SABA Dinxperlo B.V.
Weversstraat 6, NL-7091 CM Dinxperlo
PO Box 3, NL-7090 AA Dinxperlo
The Netherlands
Tel.: +31 (0) 315 65 89 99
Fax: +31 (0) 315 65 89 59
2. Declaration of Conformity (CE declaration)

Declaration of conformity

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>SABA Dinxperlo B.V.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Industriestraat 3</td>
</tr>
<tr>
<td></td>
<td>7091 BC Dinxperlo</td>
</tr>
<tr>
<td></td>
<td>The Netherlands</td>
</tr>
</tbody>
</table>

| Subject of declaration | EZ Mix 2C spray gun |

The product named above meets the fundamental requirements specified in the Pressure Equipment Directive 97/23/EC and applies to the design, manufacture and evaluation of conformity of pressure equipment and assemblies with a maximum allowable pressure greater than 0.5 bar.

The product to which the above declaration applies conforms to the requirements of the following specifications:

<table>
<thead>
<tr>
<th>Document no.</th>
<th>Title</th>
</tr>
</thead>
<tbody>
<tr>
<td>97/23/EC</td>
<td>Pressure equipment</td>
</tr>
<tr>
<td>08/42/EG</td>
<td>Machinery directive</td>
</tr>
</tbody>
</table>

Addition information

Dinxperlo, The Netherlands

18 januari 2012
(Date of issue of declaration of conformity)

W. de Zwart, managing director
(Name and signature of person responsible)
3. Safety instructions

**Warning**
The icon and the degree of urgency mark ‘Warning’ indicate a potential hazard to people. Possible consequences: serious or minor injury.

**Instructions**
The icon and the degree of urgency mark ‘Instruction’ indicate additional information for the safe and efficient use of the spray gun.

**Corrosive/Caustic**
The icon and the degree of urgency mark ‘Corrosive/Caustic’ indicate a potential hazard to people. Substances used with this spray gun can be corrosive or caustic.

**Harmful**
The icon and the degree of urgency mark ‘Harmful’ indicate a potential hazard to people. Substances used with this spray gun may be harmful.
General safety instructions

- Current accident prevention instructions and the other recognised health and safety at work regulations must be followed.

- The user must be aware of this manual and must observe the written instructions.

- Only use the spray gun in well-ventilated spaces. Flames, open fire and smoking are forbidden in or near the workplace.

- Depressurise air, adhesive and activator lines to the spray gun before starting any repair or maintenance work to minimise the risk of injury.

- Do not point the spray gun at people or animals.

- Follow the application and safety instructions of the manufacturers of the spraying and cleaning materials. Aggressive and caustic materials in particular can cause health issues.

- Extracted air containing particles must be kept away from the workplace and the operating personnel. Nevertheless, wear the specified respirator and protective clothing whenever you work with the spray gun. Particles floating in air can be hazardous to your health.

- Wear hearing protection in or near the spray gun workplace if needed.

- When starting up always take care that all nuts and bolts are securely tightened, particularly following assembly and maintenance work.

- Only use original spare parts, as SABA Dinxperlo BV can only guarantee problem-free operation for original spare parts.

- The spray gun must be depressurised at the end of each working session.

- If you have any questions about the safe use of the spray gun and the materials used with it, please contact SABA Dinxperlo BV, Weversstraat 6, NL-7091 CM, Dinxperlo, the Netherlands. Tel.: +31 (0) 315 65 89 99; Fax: +31 (0) 315 65 89 59

**Warning**

Take care when working with chemicals. Adhesives too are chemicals. Take safety precautions. Avoid contact with the eyes. In the event of contact: rinse with plenty of water. Call in medical help. Follow the currently applicable instructions for working with chemicals. For additional information, see the material safety sheets for the adhesives and activators used.
4. Assembly and Starting use

Contents of the box (see Figure 1):
- Spray gun
- Manual (this manual)
- Brush

Figure 1

The procedure below assumes that the adhesive/activator mixing ratio has already been set. If this has not yet been done, please refer to chapter ‘Setting mixing ratio’.

**Warning**
The supply air pressure to the spray gun must not exceed 8 bar, otherwise the safe operation of the spray gun cannot be guaranteed.

**Warning**
Adhesive, air and activator hoses must be properly coupled. Make sure that all gland nuts are fully tightened.

**Instructions**
Before starting operation, the spray gun must be clean to prevent contamination of the adhesive and the activator. The spray gun may contain some residual water.
4.1 Starting to use the EZ Mix 2C spray gun

1. Fix the air line to the spray gun, see figure 2.

2. Fix the adhesive supply line to the gun, see figure 2.

3. Fix the activator supply line to the gun, see figure 2.

4. Make sure that the adhesive and activator lines are secured properly. In other words: adhesive is present in the supply system and is at the correct pressure. The same applies to the activator. The air supply to the spray gun is adjusted correctly.

5. Open the adhesive supply and open the activator supply. Check for leakage at this stage. If there are leaks in the adhesive or activator lines, turn off the supply. Warn the supervisor.

6. Pull the trigger carefully. Check that adhesive, air and activator are coming out of the air cap and nozzles. If necessary, remove residual adhesive from the nozzles.

7. The spray gun is now operational.
When the trigger is pulled, initially air is emitted from the air cap and subsequently the adhesive needle is pulled back. This opens the nozzle and spray material comes out of the nozzle. After the initial air supply has been opened, the activator will also be opened. The activator is fed to the air cap via the small hose. The activator is sprayed into the adhesive via the activator nozzle.

Closing off the supply works in reverse. The material flow rate (adhesive) depends on the diameter of the nozzle and the material pressure setting on the pressure pot or the material pressure regulator. In addition, the material flow rate can be adjusted by screwing the adjusting screw in or out. The activator flow rate depends on the diameter of the nozzle and on the material pressure setting on the pressure pot or the flow meter setting.
5. Adjusting mixing ratio

The optimum mixing ratio between the adhesive and activator must be set to achieve the maximum adhesion from a 2-component water-based adhesive. This optimum mixing ratio can be found on the product data sheet of the adhesive concerned.

**Required:**
- Weighing scales (accurate to 0.1 g)
- A few beakers (e.g. coffee cups made of paper or plastic)

**Instructions**
Determine in advance how much adhesive will be required. Take account of the working speed and the amount of adhesive needed per surface. Do this by adjusting the adhesive quantity using the adjusting screw (material flow rate) for the adhesive. Next, the correct amount of activator must be set.

1. Weigh an empty beaker. Do this by placing an empty beaker on the scales and setting the scales to zero or switching on the scales after the empty beaker has been placed on them.

2. Ensure that the air supply to the spray gun is closed. Now only activator and adhesive can emerge from the gun.

3. Place 2 beakers against the air cap of the pistol so that the two components can be collected separately. Pull the trigger as far as possible until sufficient adhesive or activator is in the beakers to enable accurate measurement to be made.

4. Place the beaker containing the activator on the scales and read off the weight.
5. Multiply the weight of the activator by the correct mixing ratio for this adhesive/activator combination. This mixing ratio can be found on the product data sheet.

**Example 1:**
Weight of activator = 5.7 g
Mixing ratio = 1 : 6.5
Therefore 5.7 x 6.5 = 37.05 g
Therefore, the weight of the adhesive must be 37.05 g.

**Example 2:**
Weight of adhesive = 42.5 g
Mixing ratio = 1 : 5

\[
\frac{42.5}{5} = 8.5 \text{ g}
\]

Therefore, the weight of the activator must be 8.5 g.

6. Measure the weight of the beaker with the adhesive. If this is heavier than the calculated (optimum) weight of the adhesive, then the proportion of activator must be increased. If the weight is less, then the proportion of activator must be reduced.

7. Reset the new quantity of activator. Do this in small steps and repeat the measurement.
6. Adjusting spray pattern

You can modify the spray pattern of the EZ Mix 2C spray gun by changing the following settings (see figure 3):

Setting wide spray pattern / round spray pattern
The adjusting screw is used to adjust the width of the spray pattern. Turning this anticlockwise (screwing it out) produces a wider fan. Turning this clockwise (screwing it in) results in a round fan.

Adjusting adhesive flow rate
The adhesive flow rate can be adjusted by closing the adjusting screw or opening it further. Turning this anticlockwise (screwing it out) increases the adhesive flow rate. Turning this clockwise (screwing it in) lowers the adhesive flow rate.

Adjusting the air quantity
The atomising air quantity can be adjusted by reducing the air flow (extra pressure regulator).
## Desired spray pattern

<table>
<thead>
<tr>
<th>Spray pattern</th>
<th>Abnormality</th>
<th>Required setting</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Spray pattern is too heavy in the middle</td>
<td>Widen the fan</td>
</tr>
<tr>
<td></td>
<td>Split spray pattern is too heavy at the ends</td>
<td>Make the fan rounder</td>
</tr>
<tr>
<td></td>
<td>Spray pattern contains large drops</td>
<td>Increase atomising pressure</td>
</tr>
<tr>
<td></td>
<td>The material applied in the middle of the spray pattern is very thin</td>
<td>Decrease atomising pressure</td>
</tr>
<tr>
<td></td>
<td>Spray pattern is split into two</td>
<td>Enlarge nozzle</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Decrease atomising pressure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Increase material pressure</td>
</tr>
<tr>
<td></td>
<td>Spray pattern is very convex</td>
<td>Decrease material pressure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Increase atomising pressure</td>
</tr>
</tbody>
</table>


7. Taking gun out of service

**Warning**
The spray gun must be depressurised at the end of each working session. Do this by closing all supply lines and then releasing the pressure from the spray gun – spray until there is no residual pressure left in the spray gun.

When the spray gun will not be used for a period of more than approximately 7 days, it is advisable to follow the procedure described in chapter ‘Cleaning and Maintenance’.
8 Troubleshooting

**Warning**
Always cut off the air and material supplies to the spray gun before dismantling and repair. Do this by closing all supply lines and then releasing the pressure from the spray gun – spray until there is no residual pressure left in the spray gun.
Injury risk.

<table>
<thead>
<tr>
<th>Defect</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spray gun drips adhesive</td>
<td>Adhesive needle or nozzle is dirty or damaged</td>
<td>Clean or replace</td>
</tr>
<tr>
<td></td>
<td>Adjusting screw turned too far out.</td>
<td>Screw in adjusting screw (clockwise)</td>
</tr>
<tr>
<td>Pulsing or fluttering spray fan</td>
<td>Insufficient material supply due to empty pressure pot</td>
<td>Top up material</td>
</tr>
<tr>
<td></td>
<td>Insufficient material supply due to defect in supply system</td>
<td>Check lines/valves and repair defect</td>
</tr>
<tr>
<td></td>
<td>Nozzle is loose or damaged</td>
<td>Tighten or replace nozzle, if necessary replace air diffuser ring</td>
</tr>
<tr>
<td></td>
<td>Adhesive is too viscous (excessively high viscosity)</td>
<td>Check shelf-life of adhesive (adhesive too old)</td>
</tr>
<tr>
<td>Spray gun is blowing air when trigger is not pulled</td>
<td>Valve spring or valve cone is damaged</td>
<td>Replace</td>
</tr>
<tr>
<td>Activator continues to be emitted for some time after releasing the trigger</td>
<td>Air in the supply (hose or activator housing) of the activator</td>
<td>When spraying, hold the gun upside down and tap it. This allows the air bubbles to escape through the nozzle</td>
</tr>
<tr>
<td>After releasing the trigger the adhesive continues to flow (for some time)</td>
<td>Adhesive needle sticks in the needle packing</td>
<td>Dismantle the needle assembly, clean, grease and reassemble</td>
</tr>
<tr>
<td></td>
<td>Adjusting screw turned too far out.</td>
<td>Screw in adjusting screw (clockwise)</td>
</tr>
<tr>
<td>Needle packing is leaking adhesive</td>
<td>Needle packing is not sealing adequately</td>
<td>Tighten needle packing</td>
</tr>
<tr>
<td>Activator is not emitted at the same time as the adhesive</td>
<td>Eccentric ring on the trigger is incorrectly adjusted</td>
<td>Adjust the eccentric ring correctly</td>
</tr>
</tbody>
</table>
9. Dismantling and Repair

If you need to adapt the flow rate to the working conditions and it is no longer sufficient to adjust the adhesive flow rate, the spray gun must be dismantled. The air cap, nozzle and needle combination that match the material to be sprayed together form a matching unit. Always replace the complete set to maintain the required spray pattern. Consult the supplier if required.

**Warning**
Always cut off the air and material supplies to the spray gun before dismantling or repairing. Do this by closing all supply lines and then releasing the pressure from the spray gun – spray until there is no residual pressure left in the spray gun. Injury risk.

**Instructions**
For these activities, use the exploded diagram of the spray gun and the parts list.

For repairs that you are not competent to make, consult the supplier.
10. Cleaning and Maintenance

The spray gun must be regularly cleaned and greased to maximise its service life.

**Warning**
Never immerse the spray gun in solvent or any other cleaning agent. This may have an adverse impact on the operation of the spray gun.

**Warning**
Do not use hard or pointed objects to assist cleaning. Precision components in the spray gun may be damaged and the quality of the spraying adversely impacted.

The spray gun must be cleaned at the following intervals:

- On a daily basis (aircap and activator nozzle)
- At least once a month (adhesive section)

During time the performance of the spray gun will decrease. Despite the daily and monthly maintenance other parts of the spray gun will be contaminated and corrode. Therefore is to be advised to clean and grease the spray gun once every 6 month. More parts have to be taken apart, cleaned and greased. Use the exploded diagram (chapter 12). When needed, please contact SABA about the service possibilities.
10.1 Daily maintenance / cleaning procedure

In case the gun won’t be used for more than 8 hours (e.g. after working time), please follow the next steps.

1. Use a cup filled with clean water.

2. Remove the air cap ring (Part 18) and air cap (Part 1) and place these in the cup filled with clean water. All activator leftovers will dissolve in water.

3. When start using the gun again, just dry the aircap with a clean cloth. All other water parts will be gone in the first minute of spraying.
10.2 Monthly maintenance / cleaning procedure

At least one a month the spray gun has to be cleaned to ensure the maximum performance. In general all parts which come in contact with the adhesive needs to be cleaned. During time adhesive will leave traces of coagulation behind.

![Tools needed for the monthly cleaning.](image)

4. Disconnect the spray gun and remove the aircap as shown on the picture above.
5. Remove the end cap and spring.

6. Pull the trigger all the way back. The needle will stay in this position and the nozzle is ready to be loosened.
7. Use wrench 19 the unscrew the nozzle. Adhesive, left behind the nozzle, will leak out.

8. Remove the nozzle completely and flush the adhesive section with water.
9. Use wrench 13 to unscrew the pattern adjustment set (part 6)

10. Clean the pattern adjustment set with brush and water. Use a little Vaseline to lubricate all moving parts. Clean the air channel with a brush.
11. Use compressed air to dry the whole spray gun.

12. Remove all coagulated adhesive leftovers with brushes and tweezers.

Be sure that the tapered edges (A and B) are not only clean but also clean from corrosion. These tapered edges are seatings for the nozzle.
13. Remove the adhesive connector only when the adhesive section is hard to clean. In this case see instructions below.

Be sure that the tapered edge (C) are not only clean but also clean from corrosion. This tapered edge is the seating for the adhesive connector.
14. Coat the following components with a thin film of acid-free industrial Vaseline or use the supplied lubricant:
   - Needle (part 3), except on the point.
   - Fluid needle spring (Part 11)
   - All sliding parts.
   - All threads.

15. When all parts are cleaned and lubricated, the spray gun can be assembled again. Rebuild the spray gun in reverse order.

16. Be sure that the activator plunger pin remains well lubricated. This ensures the operation of the activator housing (see Figure 5).

(*) Dispose of the contents of this in accordance with local legislation: chemical waste. Or allow it to dry and dispose of it as household waste.

When the plunger is moving heavily or not at all, unscrew the two screw at the brass plate a little bit (1 complete turn could be enough), lubricate and check if the plunger moves again. At this stage it's possible that the sealing is not closed. In that case tighten the screws bit by bit until it stops leaking. If this keeps on leaking, then the o-ring / x-ring behind the brass plate is damaged and should be replaced (SABA can provide in this service when desired.)
10.3 Half yearly maintenance / cleaning procedure (every 6 month)

To be sure that the spray gun remains at its maximum performance, the spray gun needs to be maintained least twice a year. Almost the whole spray gun must be taken apart, cleaned, lubricated and checked again.

SABA can provide in this service when desired.
11. Technical details

EZ Mix 2C Spray Gun

Nett weight
EZ Mix 2C Spray Gun adhesive connection: 473 gr.

Pressure range:
Max. air supply pressure: 6.8 bar / 98 PSI
Max. material (adhesive) pressure: 6.8 bar / 98 PSI
Max. activator pressure: 4.0 bar / 58 PSI

Operating temperature range: 5 - 40 °C

Noise level:
(measured at a distance of approx 1 m behind the spray gun): 81.2 dB(A)

Subject to change.
12 Exploded diagram
## 13. Parts list

<table>
<thead>
<tr>
<th>Saba Article no.</th>
<th>Sales text (EN)</th>
<th>Part no. Documentary</th>
</tr>
</thead>
<tbody>
<tr>
<td>610007</td>
<td>EZ Mix 2C (Part no. 1 and part of 610080) - Air cap</td>
<td>1</td>
</tr>
<tr>
<td>610010</td>
<td>EZ Mix 2C (Part no. 2+3) - Nozzle (nut 19mm) &amp; Needle set W200 ø 0.8 mm (standard version)</td>
<td>2 + 3</td>
</tr>
<tr>
<td>610042</td>
<td>EZ Mix 2C (Part no. 2+3) - Nozzle (nut 19mm) &amp; Needle set W200 ø 1.2 mm (special version)</td>
<td>2 + 3</td>
</tr>
<tr>
<td>610037</td>
<td>EZ Mix 2C (Part no. 2+3) - Nozzle (nut 19mm) &amp; Needle set W200 ø 1.5 mm (Free Flow version)</td>
<td>2 + 3</td>
</tr>
<tr>
<td>610009</td>
<td><strong>EZ Mix 2C (Part no. 4)</strong> - Needle packing cartridge (nut 10mm)</td>
<td>4</td>
</tr>
<tr>
<td>610069</td>
<td>EZ Mix 2C (Part no. 5) - Gun body</td>
<td>5</td>
</tr>
<tr>
<td>610047</td>
<td>EZ Mix 2C (Part no. 6) - Pattern adjustment set (nut 13mm)</td>
<td>6</td>
</tr>
<tr>
<td>610017</td>
<td>EZ Mix 2C (Part no. 7) - Air valve seat set</td>
<td>7</td>
</tr>
<tr>
<td>610014</td>
<td>EZ Mix 2C (Part no. 8) - Air valve</td>
<td>8</td>
</tr>
<tr>
<td>610016</td>
<td>EZ Mix 2C (Part no. 9) - Air valve spring</td>
<td>9</td>
</tr>
<tr>
<td>610040</td>
<td>EZ Mix 2C (Part no. 10) - Fluid adjustment guide set (nut 17mm)</td>
<td>10</td>
</tr>
<tr>
<td>610015</td>
<td>EZ Mix 2C (Part no. 11) - Fluid needle spring</td>
<td>11</td>
</tr>
<tr>
<td>610033</td>
<td>EZ Mix 2C (Part no. 12) - Fluid adjustment knob</td>
<td>12</td>
</tr>
<tr>
<td>Saba Article no.</td>
<td>Sales text (EN)</td>
<td>Part no. Documentary</td>
</tr>
<tr>
<td>-----------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>610024</td>
<td>EZ Mix 2C (Part no. 13) - Air valve shaft</td>
<td>13</td>
</tr>
<tr>
<td>610020</td>
<td>EZ Mix 2C (Part no. 14) - Air adjustment set</td>
<td>14</td>
</tr>
<tr>
<td>610026</td>
<td>EZ Mix 2C (Part no. 15) - Trigger stud</td>
<td>15</td>
</tr>
<tr>
<td>610023</td>
<td>EZ Mix 2C (Part no. 16) - Trigger</td>
<td>16</td>
</tr>
<tr>
<td>610027</td>
<td>EZ Mix 2C (Part no. 17) - Trigger stud clip (2 pack)</td>
<td>17</td>
</tr>
<tr>
<td>610070</td>
<td>EZ Mix 2C (Part no. 18 and part of 610080) - Air cap ring</td>
<td>18</td>
</tr>
<tr>
<td>610071</td>
<td>EZ Mix 2C (Part no. 19 and part of 610080) - Air cap ring gasket, black</td>
<td>19</td>
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<tr>
<td>610054</td>
<td>EZ Mix 2C (Part nos. 30 + 31 + 32 + 33) - Activator Valve Block Mount W/Screws (hex 3/32)</td>
<td>30 + 31 + 32 + 33</td>
</tr>
<tr>
<td>610057</td>
<td>EZ Mix 2C (Part nos. 34 + 35) - Eccentric ring for trigger + mounting screw (hex 3mm)</td>
<td>34 + 35</td>
</tr>
<tr>
<td>610018</td>
<td>EZ Mix 2C (Part no. 36) - Air valve O-ring</td>
<td>36</td>
</tr>
<tr>
<td>810024</td>
<td>EZ Mix 2C (Part no. 37) - Adhesive input fitting 3/8&quot; (nut 17mm)</td>
<td>37</td>
</tr>
<tr>
<td>570015</td>
<td>EZ Mix 2C (Part no. 38) - Push in connector 1/4&quot; x 8 mm for atomizing air (nut 14mm)</td>
<td>38</td>
</tr>
<tr>
<td>610008</td>
<td>EZ Mix 2C (Part no. 39 and part of 610080) - Activator nozzle stainless steel 0,3mm (standard version)</td>
<td>39</td>
</tr>
<tr>
<td>Saba Article no.</td>
<td>Sales text (EN)</td>
<td>Part no. Documentary</td>
</tr>
<tr>
<td>-----------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>---------------------</td>
</tr>
<tr>
<td>610083</td>
<td>EZ Mix 2C (Part no. 39 and part of 610080)</td>
<td>39</td>
</tr>
<tr>
<td></td>
<td>- Activator nozzle stainless steel 0,4mm (special - &amp; Free Flow version)</td>
<td></td>
</tr>
<tr>
<td>610055</td>
<td>EZ Mix 2C (Part no. 40 and part of 610080)</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>- Activator feed line 4 mm, 13,5 cm (valve block to nozzle)</td>
<td></td>
</tr>
<tr>
<td>610049</td>
<td>EZ Mix 2C (Part no. 41)</td>
<td>41</td>
</tr>
<tr>
<td></td>
<td>- Air nipple (nut 13mm)</td>
<td></td>
</tr>
<tr>
<td>865001</td>
<td>EZ Mix 2C (Part no. 44)</td>
<td>44</td>
</tr>
<tr>
<td></td>
<td>- Adhesive input fitting extension with spring protection</td>
<td></td>
</tr>
<tr>
<td>610058</td>
<td>EZ Mix 2C (Part no. 45)</td>
<td>45</td>
</tr>
<tr>
<td></td>
<td>- Activator valve block complete</td>
<td></td>
</tr>
<tr>
<td>610080</td>
<td>EZ Mix 2C (Part nos. 1 + 18 + 19 + 39 + 40)</td>
<td>1 + 18 + 19 + 39 + 40</td>
</tr>
<tr>
<td></td>
<td>- Air cap / nozzle 0,3mm / hose complete</td>
<td></td>
</tr>
</tbody>
</table>

The parts printed in **bold** are wearable parts. It is advisable to keep these parts in stock.
SABA Dinxperlo BV
Industriestraat 3 NL-7091 DC Dinxperlo PO Box 3 NL-7090 AA Dinxperlo T+31 (0) 315 658999 F+31 (0) 315 653989
E info@saba.nl www.saba.nl

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